



# 2X AUTOMOTIVE ENAMEL WITH CUSTOM SPRAY 5 IN 1

## DESCRIPTION AND USES

Rust-Oleum® 2X Automotive Enamel with Custom 5 in 1 Spray lets you choose among five different spray patterns for ultimate control and confidence. The fast-drying and durable acrylic formula provides twice the coverage on metal, most plastic and more when compared to matching colors of Rust-Oleum general purpose coatings. This automotive spray paint covers surfaces with fewer passes, allowing you to complete projects faster.

**TIP:** Some plastics made of polyethylene are manufactured in a way that may hinder maximum paint adhesion. Test paint in a hidden area first.

## PRODUCTS

SKU	DESCRIPTION (12 oz.)
394893	Gloss Black
394894	Gloss White
394895	Gloss Clear
394896	Flat Black
394897	Semi-Gloss Black
394898	Gloss Red
399971	Ultra-Matte Black
399972	Ultra-Matte White

## PRODUCT APPLICATION

### SURFACE PREPARATION

Clean all surfaces with soap and water. Rinse thoroughly with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN YOUNG CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### PRIMING

Use of a Rust-Oleum primer provides excellent adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended:

## PRODUCT APPLICATION

### APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50°F (10°C) and 90°F (32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Do not apply to galvanized metal. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

Before spraying, turn dial to the desired spray pattern and test on an inconspicuous area or on scrap material. Scan QR code to learn more. Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle, DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Keep the can the same distance from the surface. Recommended distance from the surface will vary based on spray selection. Scan QR code on can for details. Keep the can in motion while spraying. Spray in a steady back-and-forth motion, slightly overlapping each stroke. Spray at any angle. Apply 2 or more light coats a few minutes apart. Turn dial to LOCK position when finished spraying.

Dial Position	Spray Description	Recommended Spray Distance
1	High Output	10-14"
2	Standard	8-12"
3	Low Output	3-6"
4	Vertical Fan	8-12"
5	Horizontal Fan	8-12"

### DRY & RECOAT TIMES

Dry and recoat times are based on 70-80°F (21-27°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 20 minutes, to handle in 1 hour and is fully dry in 24 hours. Apply a second coat or clear coat within 1 hour or after 48 hours. Apply the clear coat in 2-3 light coats a few minutes apart.

**NOTE:** On plastic, maximum paint adhesion and durability is achieved in 5-7 days.

### CLEANUP

Wipe off tip before storing. Clean-up wet paint with xylene, mineral spirits or acetone. Properly discard empty container. Do not burn or place in home trash compactor.

### DIAL CARE AND CLOGGING

To prevent clogging, clean face of the dial with mineral spirits or acetone when finished spraying. DO NOT remove cap or dial.



**2X AUTOMOTIVE ENAMEL WITH  
CUSTOM 5-IN-1 SPRAY**

**PHYSICAL PROPERTIES**

		2X AUTOMOTIVE ENAMEL CUSTOM 5-IN-1 SPRAY
<b>Resin Type</b>		Acrylic Modified Alkyd
<b>Pigment Type</b>		Varies with Color
<b>MIR</b>		Gloss & Non-Flats – 0.95 Max Flats – 0.80 Max Clear – 0.85 Max
<b>Fill Weight</b>		12 ounces
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		1.0-2.0 mils (25-50µ)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		10-12 sq. ft./can (0.9-1.1 m <sup>2</sup> /can)
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	20 minutes
	<b>Handle</b>	1 hour
	<b>Recoat</b>	Within 1 hour or after 48 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		-156°F (-104°C)
<b>Safety Information</b>		For additional information, see SDS

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