



Penofin Solid Color Acrylic Stain

- Excellent Adhesion
- Water Resistant
- Fade Resistant
- Less than 100 g/l VOC
- Easy Application
- Can Be Used On Wood or Concrete



Performance Coatings Inc.
Ukiah, California

Penofin Pure Life Pure Style

Product Data Sheet

Penofin Solid Color Acrylic Stain

An exceptionally durable stain for use on decking, siding, fencing, composite boards, outdoor furniture, steps, railings, concrete patios and walkways. The finish is water repellent and fade resistant. Solid color stains provide excellent adhesion to new, previously stained or painted surfaces, which are in clean, sound condition. The VOC of this product is less than 100 grams per liter.

Applications:

Decks, Siding, Fences, Composite Wood, Concrete Sidewalks, Patios & Walkways

TECHNICAL DATA:

Installation Temperature: 50—80 degrees F.

Dry to Touch: 4-6 hours then apply another coat, serviceable in 24 hours.

Full Cure: 72 hours.

Coverage: On smooth surfaces approximately 450 sq. ft. per gallon.

On rough surfaces 200 - 300 sq. ft. per gallon

VOC: <100 g/l

Resin Type: 100% Acrylic Latex

Density: 9.06 -10.62 (lbs/gallon)

Viscosity Krebs: 95 - 100 KU

Solids (% by weight): 39 - 52%

Solids (% by volume): 33 - 39%

PH: 8.5 – 9.5

Gloss @ 60 degrees: <8-12 degrees

Sheen: Flat

Tint Bases: Neutral, Medium & White

SURFACE PREPARATION:

In order to be effective a stain must be able to adhere to the surface. Surfaces must be sound, and absolutely dry. Be sure the surface is free of all dirt, mildew stains, loose wood fibers and other foreign matter. Old loose surface coatings should be scraped off and edges sanded smooth for proper adhesion. Prior to staining, the entire area should be properly cleaned with Penofin Pro-Tech Cleaner.

APPLICATION:

Apply with nylon or polyester brush, stain pads or professional spray equipment. When spraying always back-brush immediately. Do not over apply. Shake and stir thoroughly before and during use. If the project requires more than 1 container, blend all containers together to ensure uniformity. Apply to small sections at a time (1-3 boards); to avoid lap marks. Requires 2-coat application.

CLEAN-UP:

Clean brushes and equipment with soap and water. Dispose of empty cans or unused portion in accordance with local, state and federal regulations.

CAUTION! KEEP OUT OF THE REACH OF CHILDREN. May cause eye and skin irritation. Use only with adequate ventilation. Avoid breathing vapors, spray mist or sanding dust. If you experience eye watering, headache or dizziness, wear an appropriate properly fitted respirator (Niosh approved) during and after application. Wash thoroughly after handling. Close container after each use. DO NOT TAKE INTERNALLY.

WARNING: This product contains a chemical known to the State of California to cause cancer.

Please visit our website www.penofin.com for more application & wood care tips, or call our live customer service line at:

**1-800-PENOFIN Monday—Friday
7:00am-4:00pm (PST), or email us at
mail@penofin.com.**